



UTPA-UMN PREM

**FORCESPINNING OF
NOVEL NANOFIBERS**

Presented by:

Karen Lozano (PI)

Professor, Julia Beecherl Endowed Chair

At:

Annual PREM Meeting

May 20, 2013





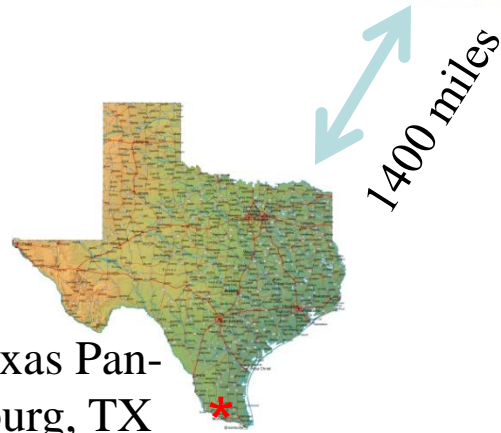
UTPA-UMN PREM



- 1) To expand and consolidate a team of researchers at UTPA into a sustainable Center of Excellence to support materials science research in a Hispanic serving institution.
- 2) Provide junior faculty with a research platform to start or promote their materials science research and education careers.



University of Minnesota, MRSEC
Twin Cities, MN



University of Texas Pan-American, Edinburg, TX





Research Objectives



1. To explore NP based materials including laser-induced aggregation of nanocrystallites, and NP-in-photonic crystal materials systems for application in photovoltaic solar cells.

UTPA partners: **Yuankun Lin, Jose J. Gutierrez;**

MRSEC partners: **Uwe Kortshagen, Eray Aydil**

2. To explore soluble conjugated polymers for spin-processable, low cost, plastic light emitters, and to explore conjugated-polymer-in-photonic crystal systems as a low-threshold laser.

UTPA partners: **Jose J. Gutierrez, Yuankun Lin**

MRSEC partners: **Russell J. Holmes and Dan Frisbie**





3. Photocatalytic, Multiferroic and Electrochemical Active Nanostructured Materials

UTPA – **Yuanbing Mao**

MRSEC Partner – **Eray Aydil and Andre Mkhoyan**

4. To develop self-healing materials with block copolymers as key ingredients to ultimately produce smart flexible materials.

UTPA partners- **Magda Chipara, Karen Lozano**

MRSEC partners- **Timothy Lodge, Marc Hillmyer**

5. Nanofiber Development (added project)

UTPA partners- **Karen Lozano**

MRSEC partner- **Marc Hillmyer**





Objectives of UTPA-UMN PREM



To attract, energize, and recruit students to **provide** them with state of the art research opportunities (develop their skills and abilities) to **foster** their desire to pursue graduate degrees in the materials science field.

STATISTICS

TEAM	#/URM 09-10	#/URM 10-11	#/URM 11-12	#/URM 12-13	Graduated	Pipeline	REU UMN/UTPA
UG	25/20	28/26	36/26	28/25	38/34	23 (60%)	16
MS	5/3	15/14	15/10	11/6	15/11	3 (20%)	
Postdoc	1	1	1	2/2			

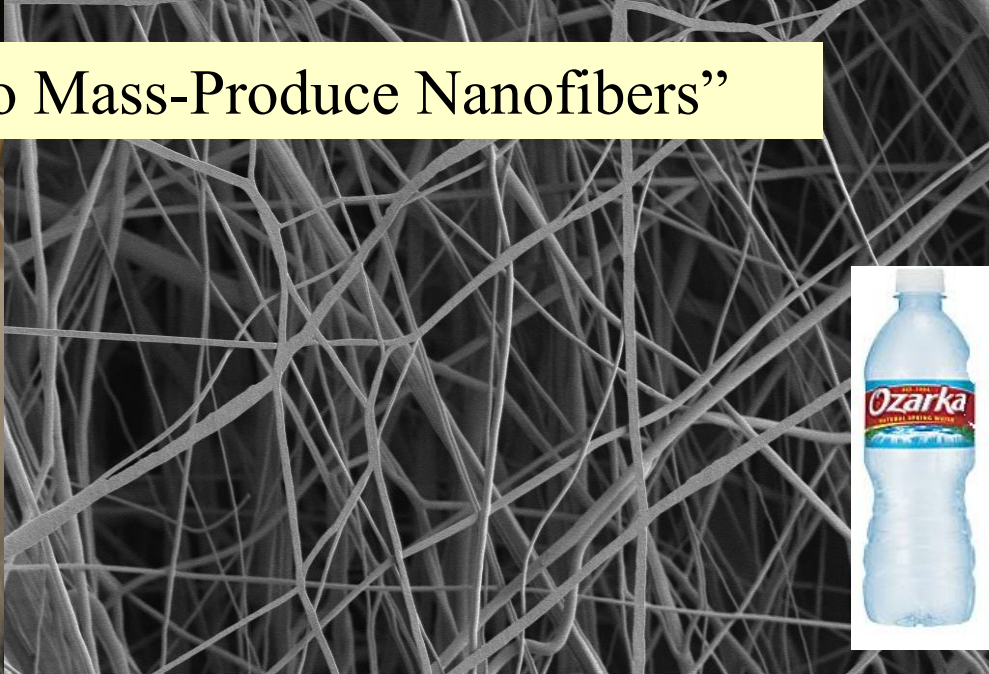
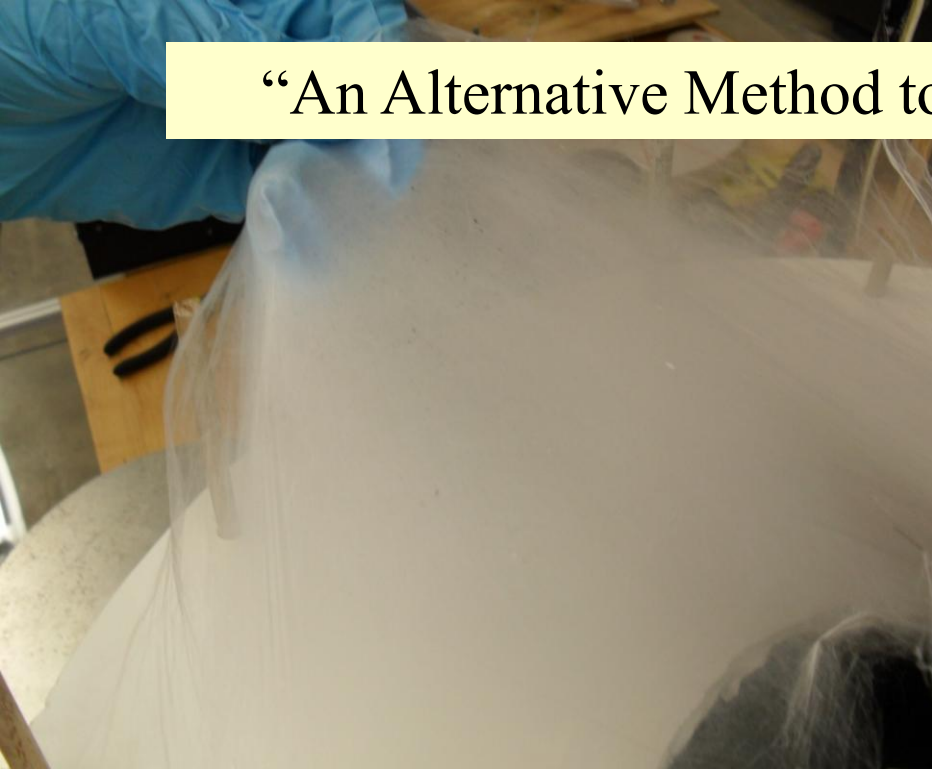
Where are they now?

Rice University
Georgia Tech
Texas A & M
Vanderbilt Medical School

University of Minnesota
University of North Texas
Tufts University
UT Medical School



“An Alternative Method to Mass-Produce Nanofibers”

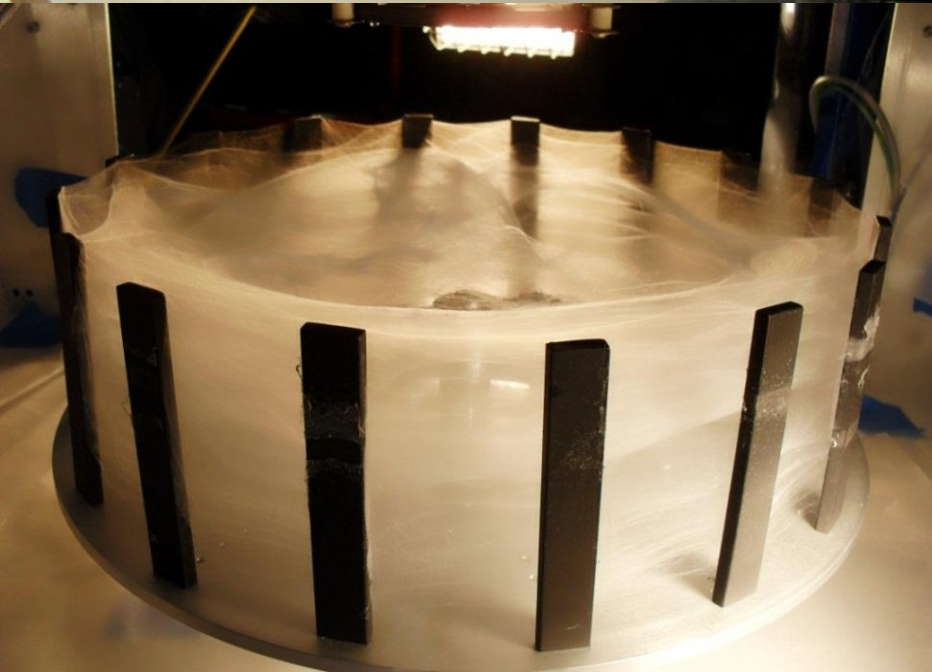


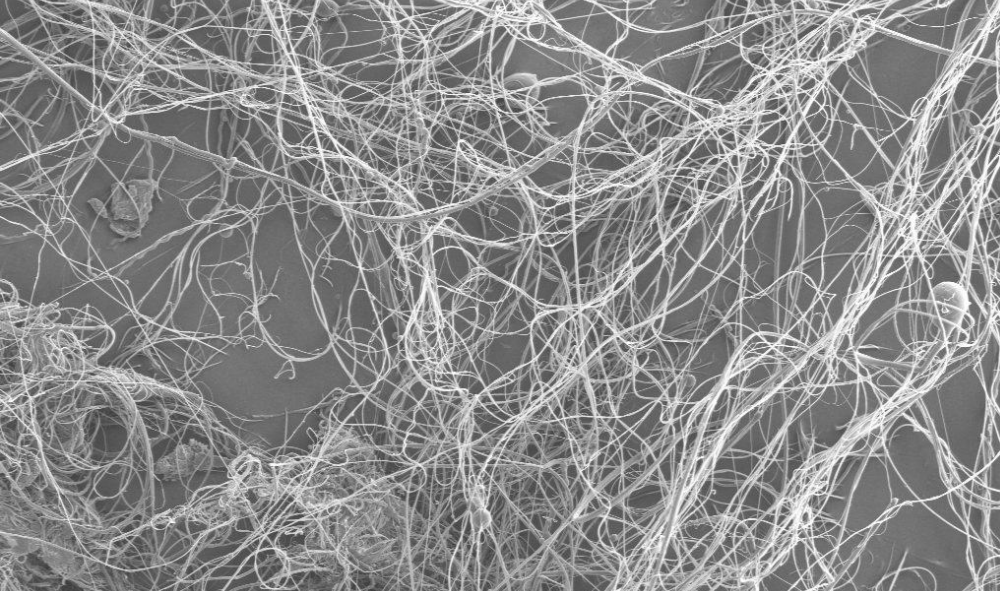
10 μm

EHT = 2.00 kV
WD = 6.0 mm

Signal A = SE2
Mag = 1.00 K X

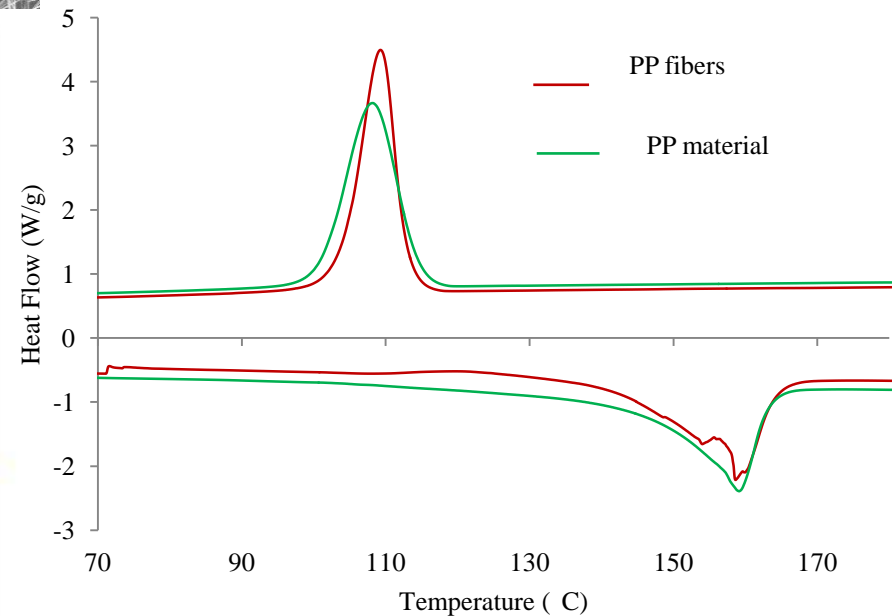
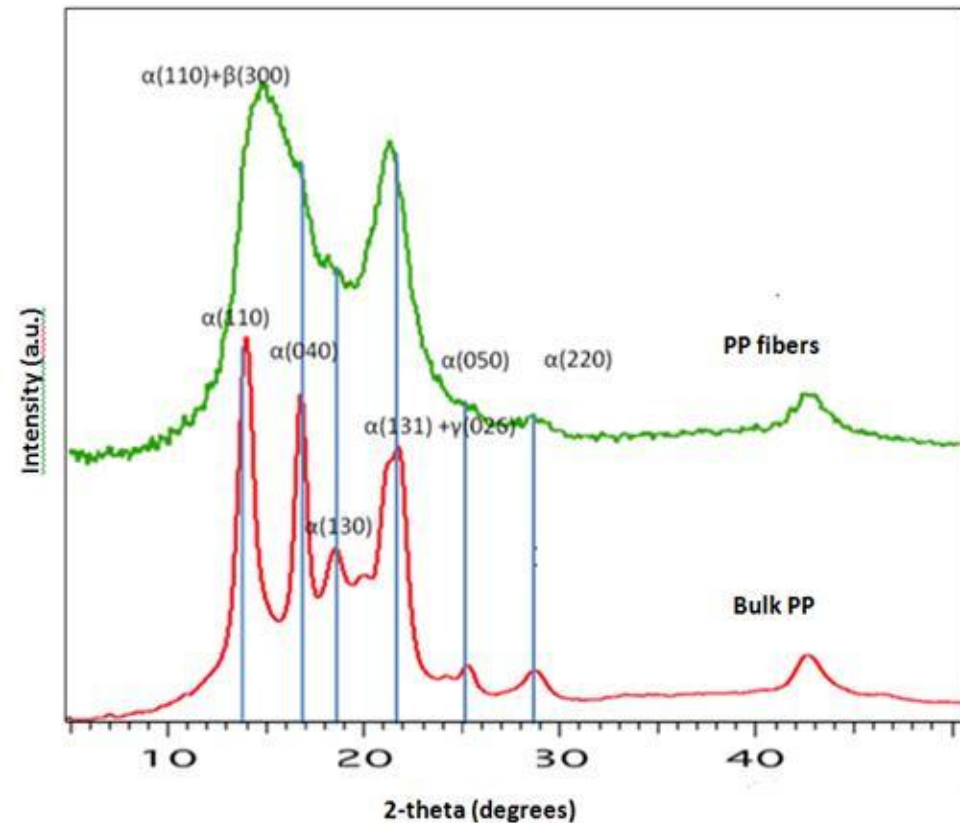
Date :11 Oct 2011
Reference Mag = Out Dev.





Polypropylene

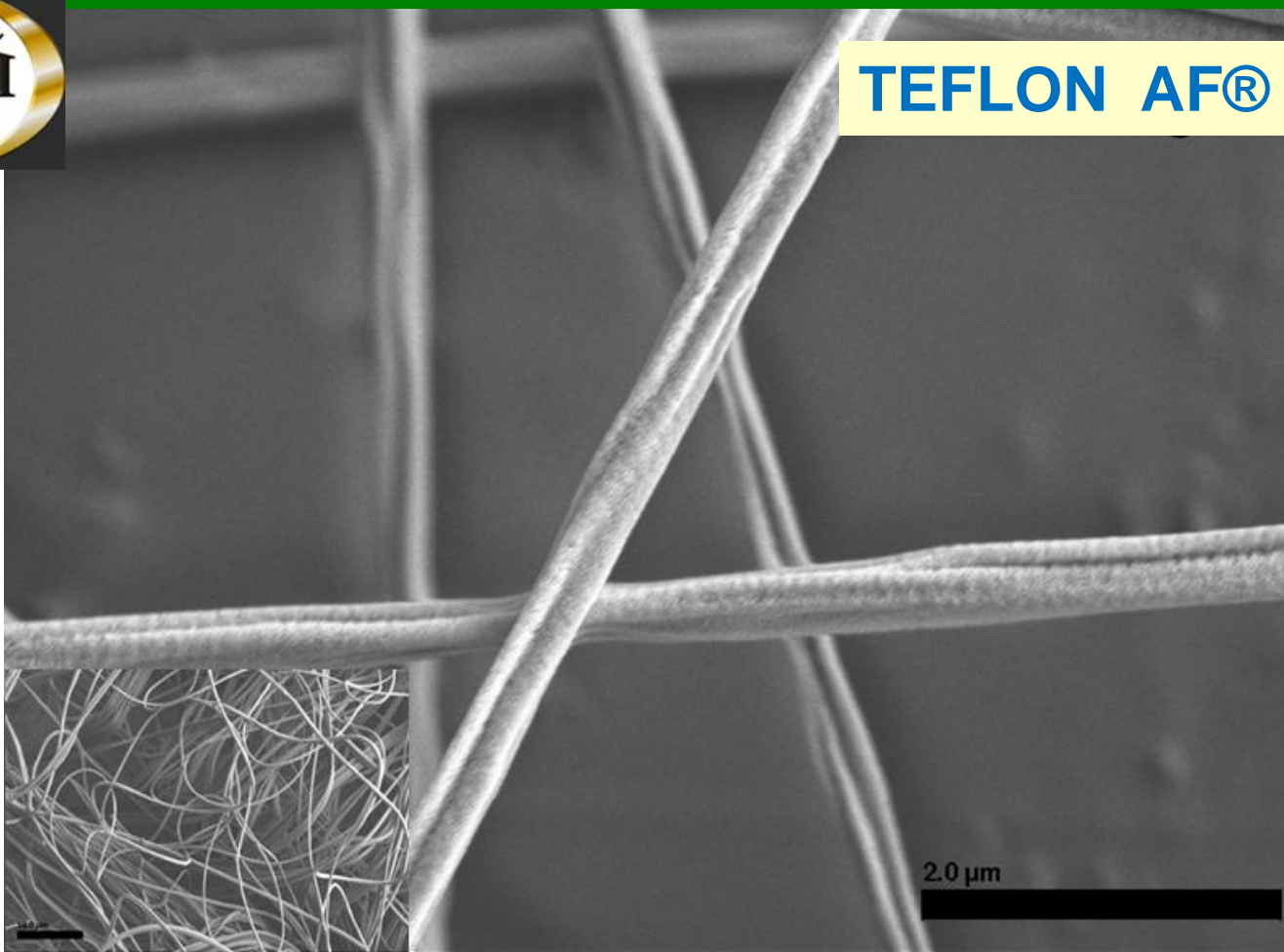
< 500nm melt process



Raghaven, Bharath; Soto, Haidy; and **Lozano, Karen**;
“Fabrication of Melt Spun Polypropylene Nanofibers by
Forcespinning” Journal of Engineered Fibers and Fabrics;
8, 1, 2013

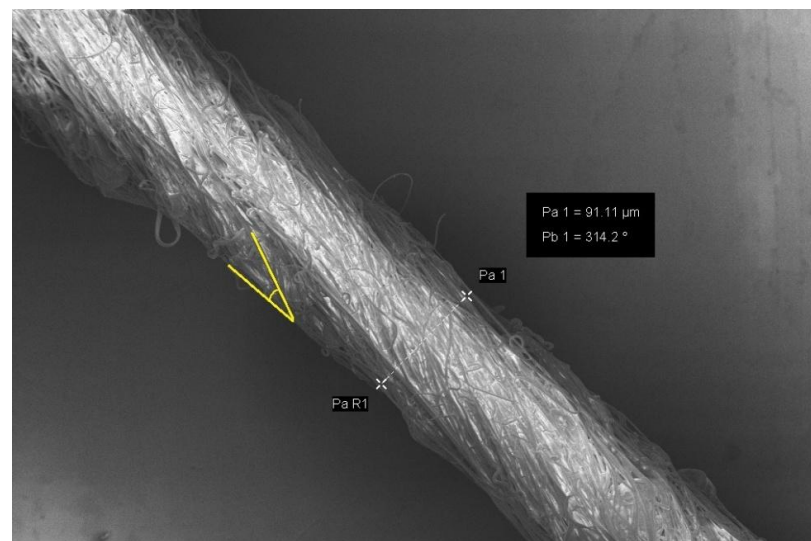
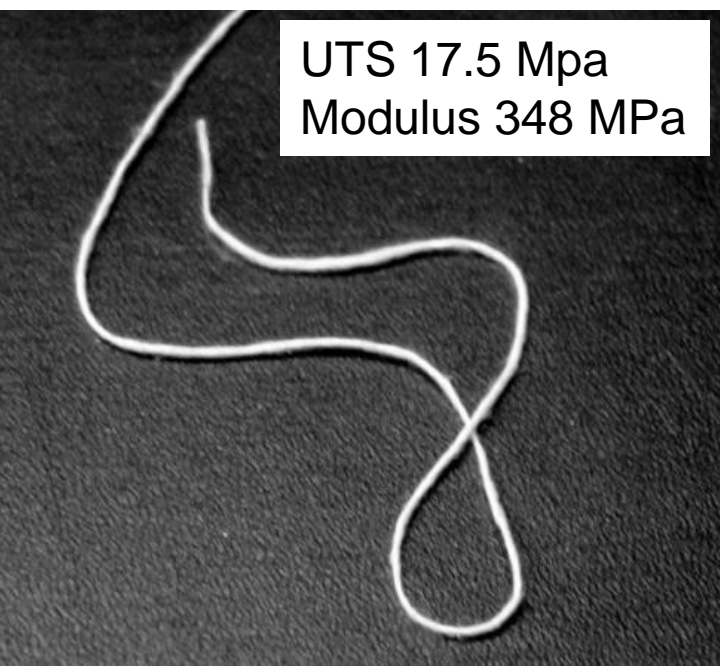
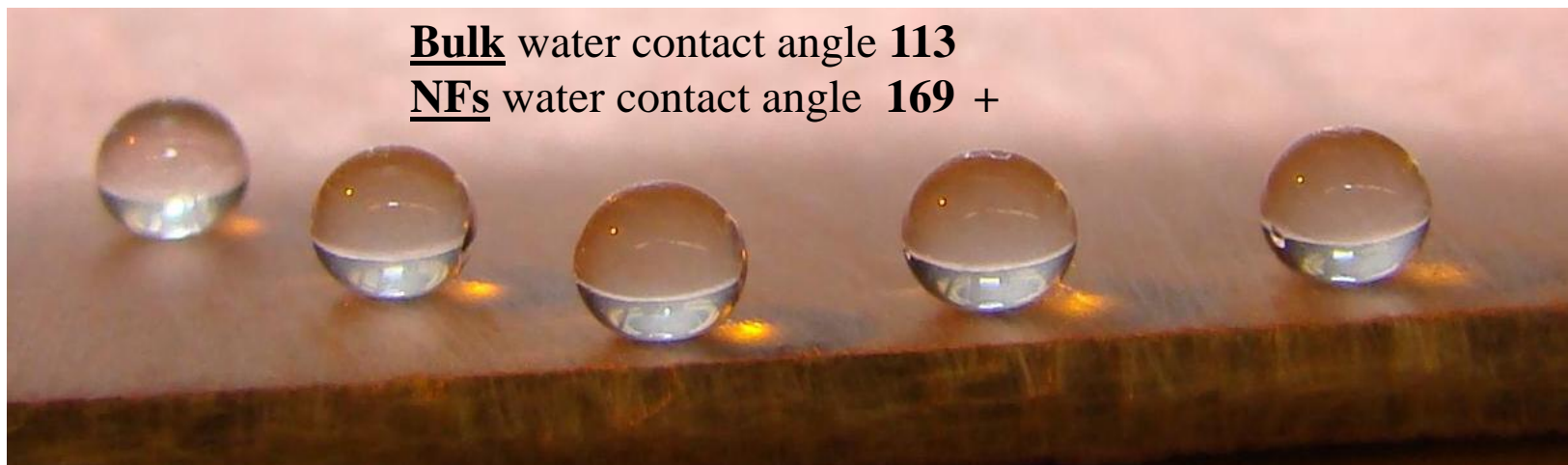


TEFLON AF®



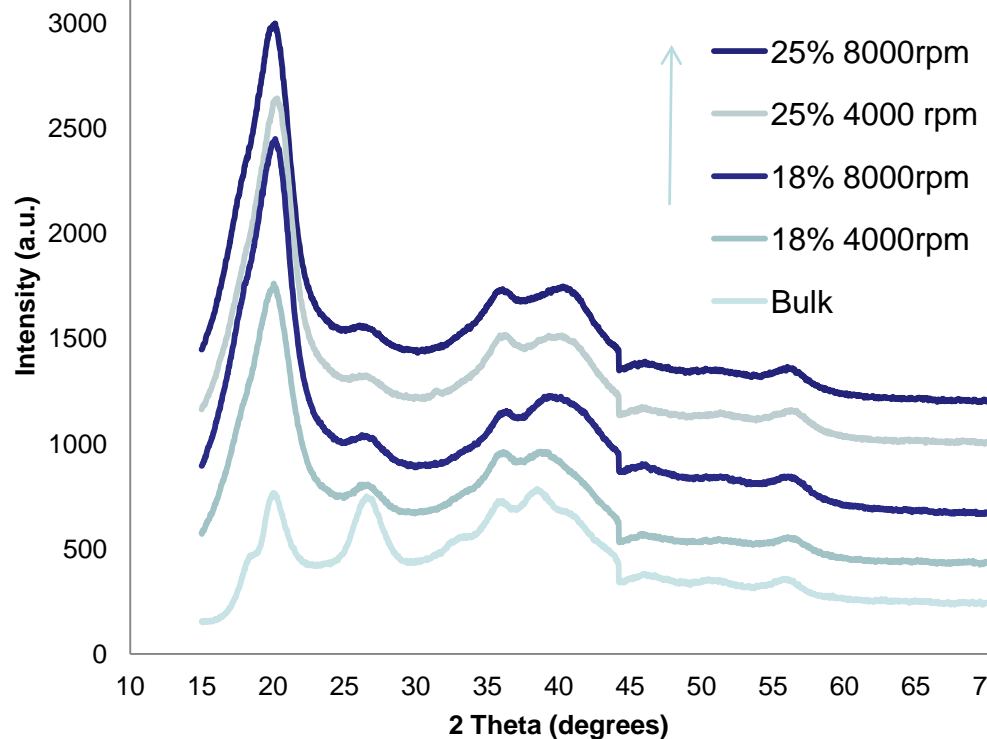
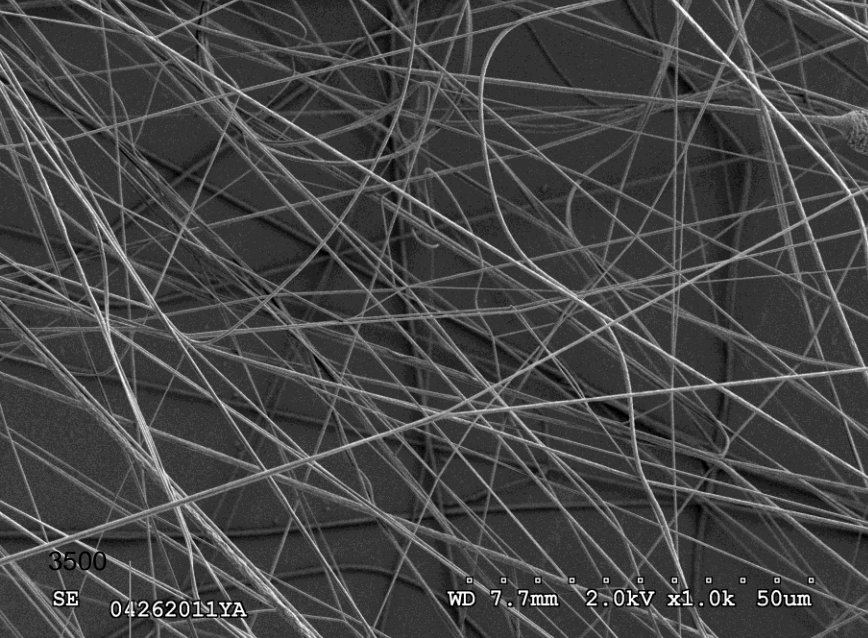
Orifice (Gauge)	Angular velocity (rpm)	Fiber Diameter (nm)	Collector distance (cm)	Contact angle (°)	Rolling Angle (°)
25	8000	826±226	7	156±3	4±1
27	8000	673±137	7	162±2	2±1
30	8000	362±58	15	169±3	2±1
TAF 1600 Film				113±1	>15



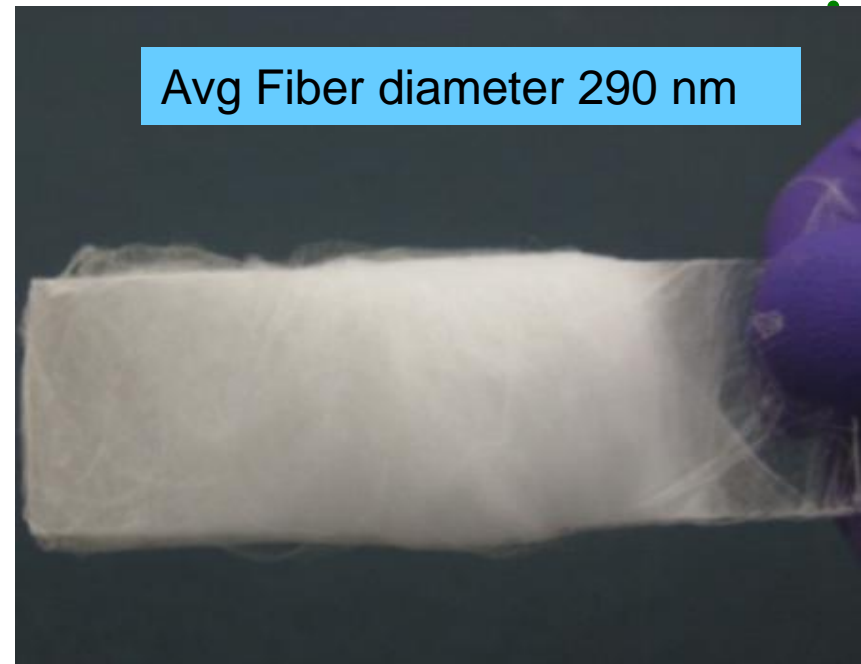


Y. Rane, A. Altecor, and K. Lozano; "Preparation of Superhydrophobic Teflon® AF 1600 sub-micron fibers and yarns using the Forcespinning™ Technique" In press Journal of Engineered Fibers and Fabrics

Polyvinylidene Fluoride Enhanced piezoelectric/pyroelectric properties



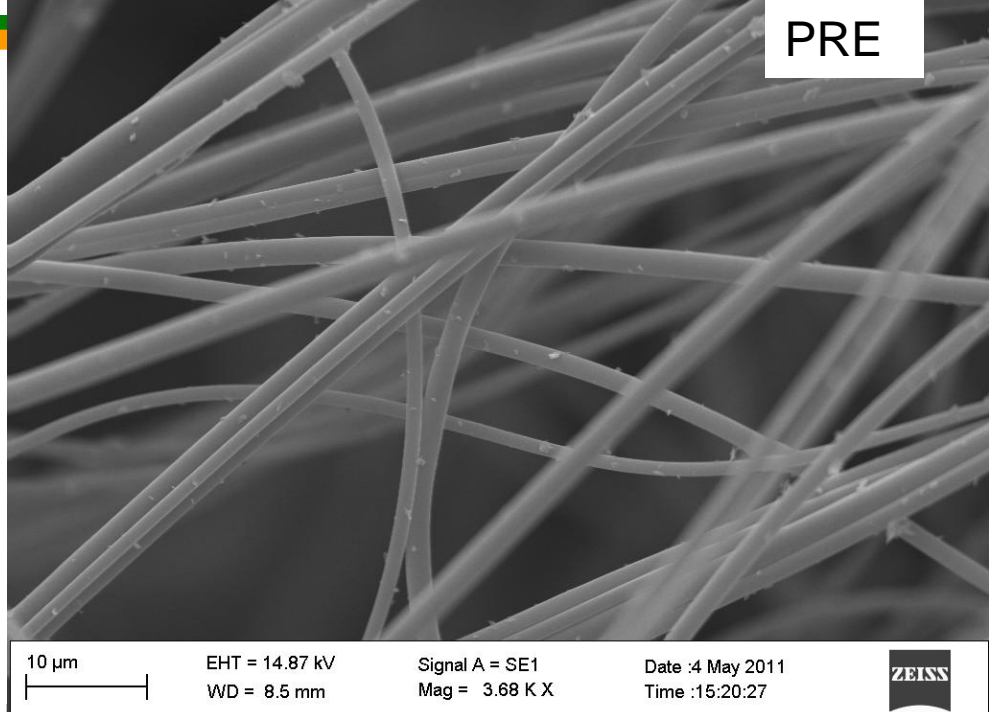
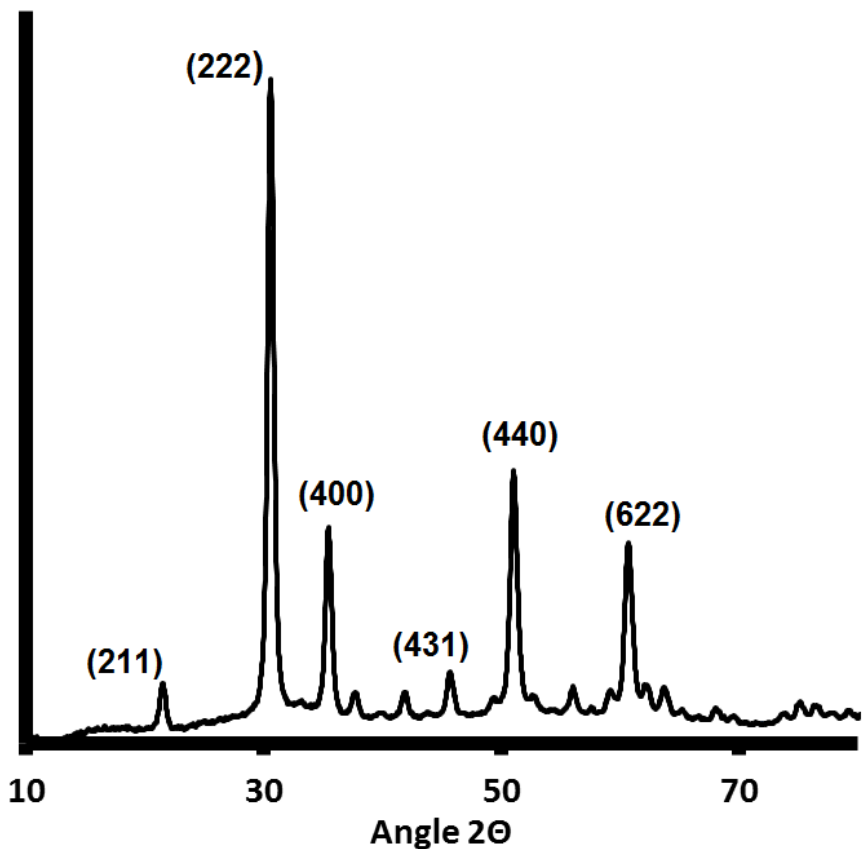
Avg Fiber diameter 290 nm



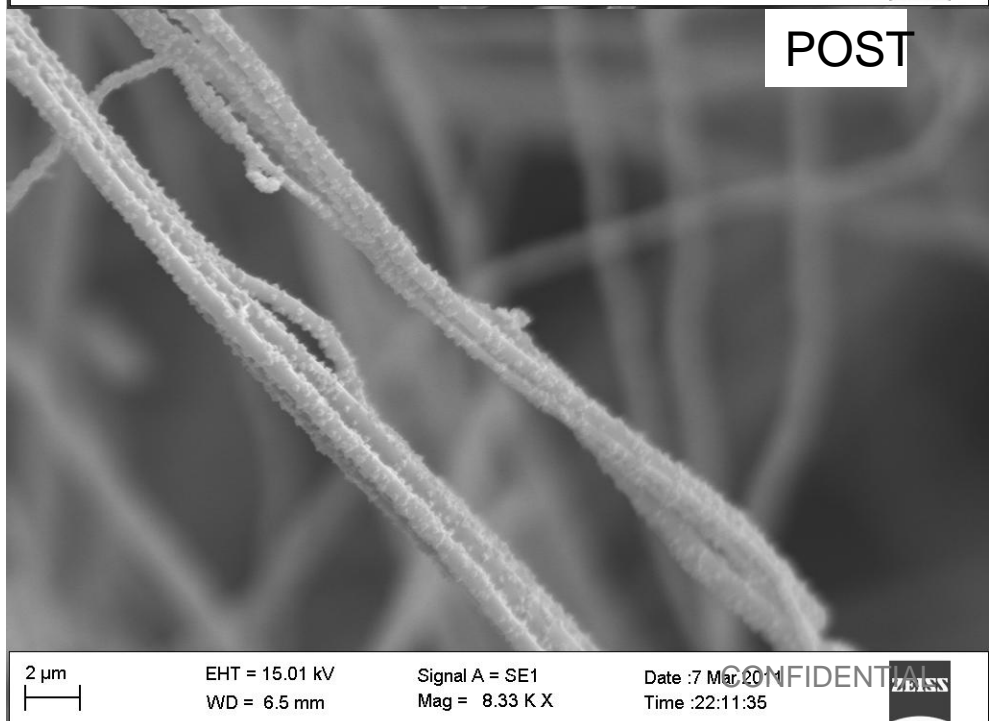
Vazquez, B., Vasquez, H., Lozano, K. (2012). Preparation and characterization of Polyvinylidene Fluoride Nanofibrous Membranes by ForceSpinning methods, Polymer Engineering and Science, [Volume 52, Issue 10](#), pages 2260–2265, 2012

PRE

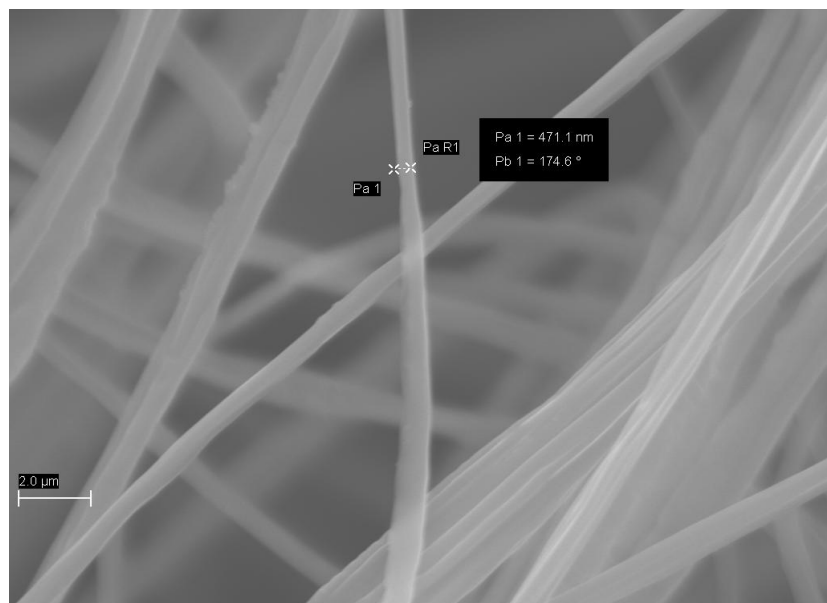
Indium-Tin Oxide



POST



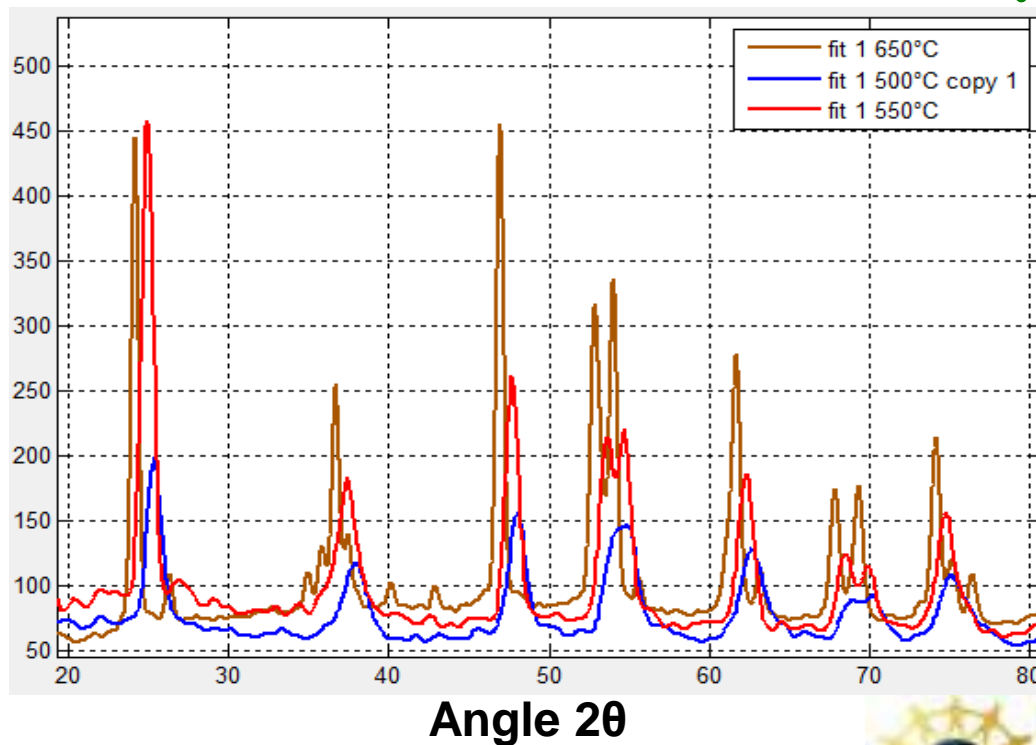
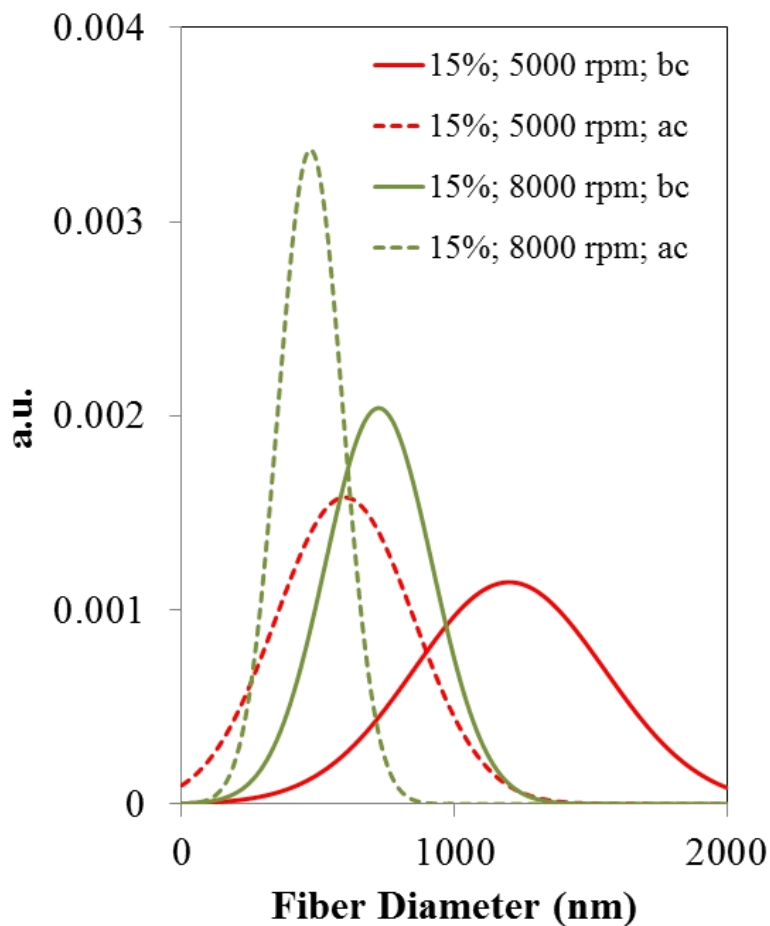
Altecor, A., Mao, Y., Lozano, K. "Large-scale synthesis of tin-doped indium oxide nanofibers using water as solvent" *Functional Materials Letters*, 5 (2012)

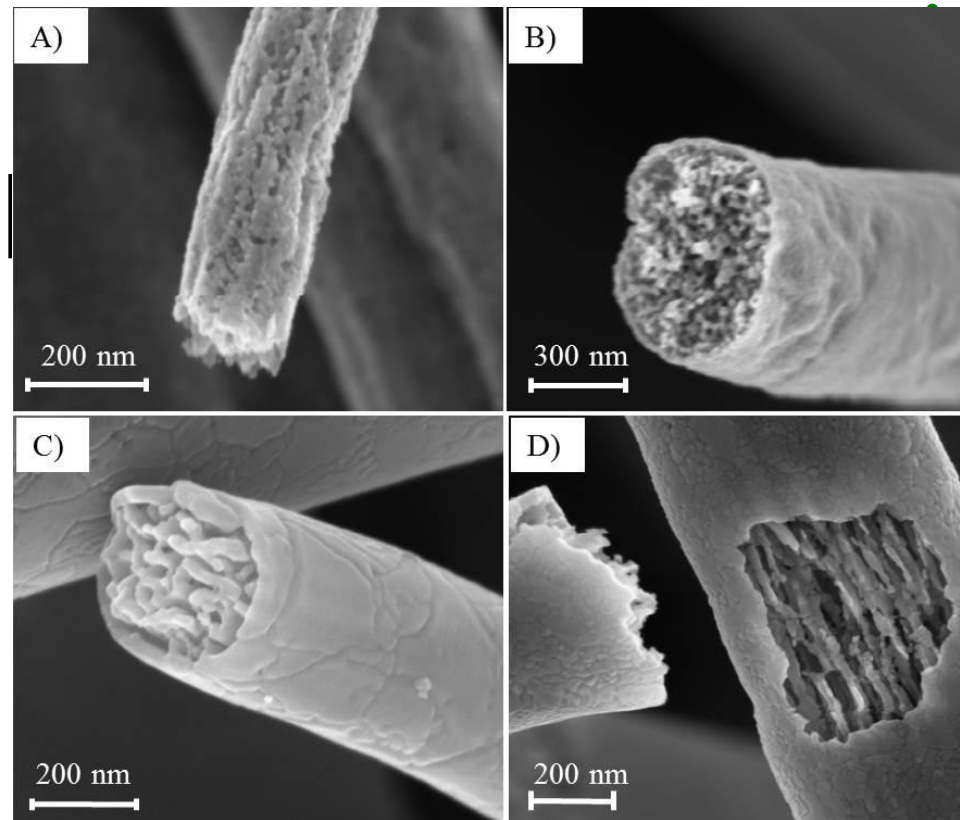
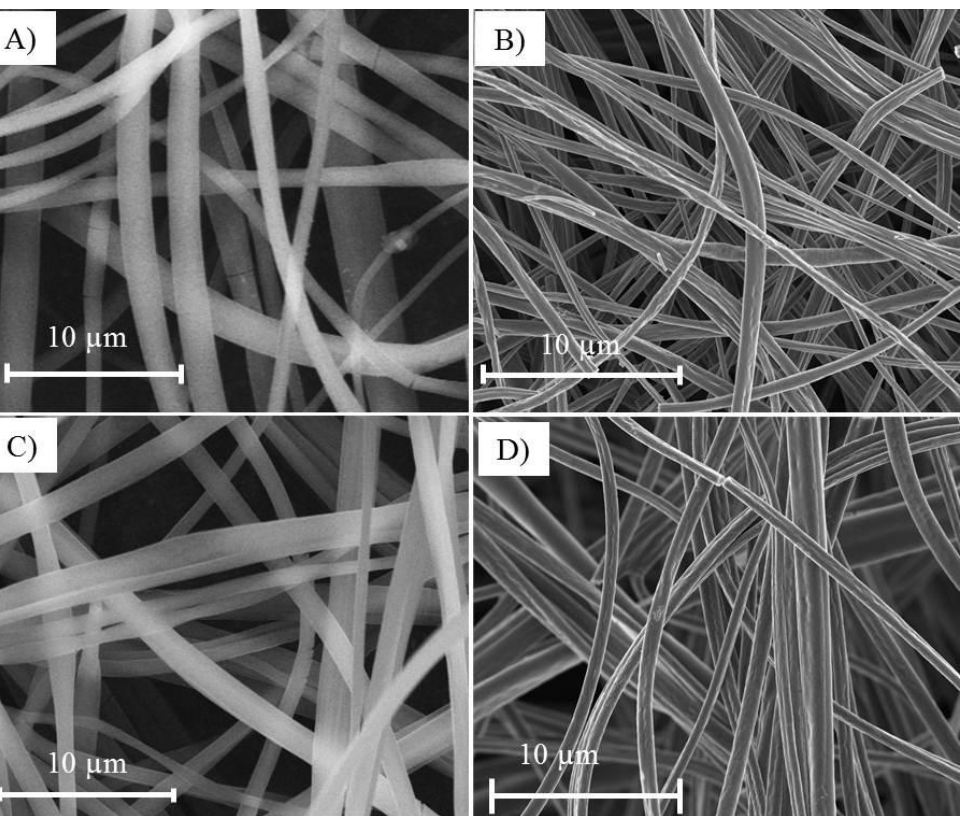


Simon Padron, Richard Patlan, Jose Gutierrez, Nestor Santos, Thomas Eubanks, and Karen Lozano; “Production and Characterization of Hybrid BEH-PPV/PEO Conjugated Polymer Nanofibers by Forcespinning™” Journal of Applied Polymer Science, [Volume 125, Issue 5](#), pages 3610–3616,.



Titanium Dioxide





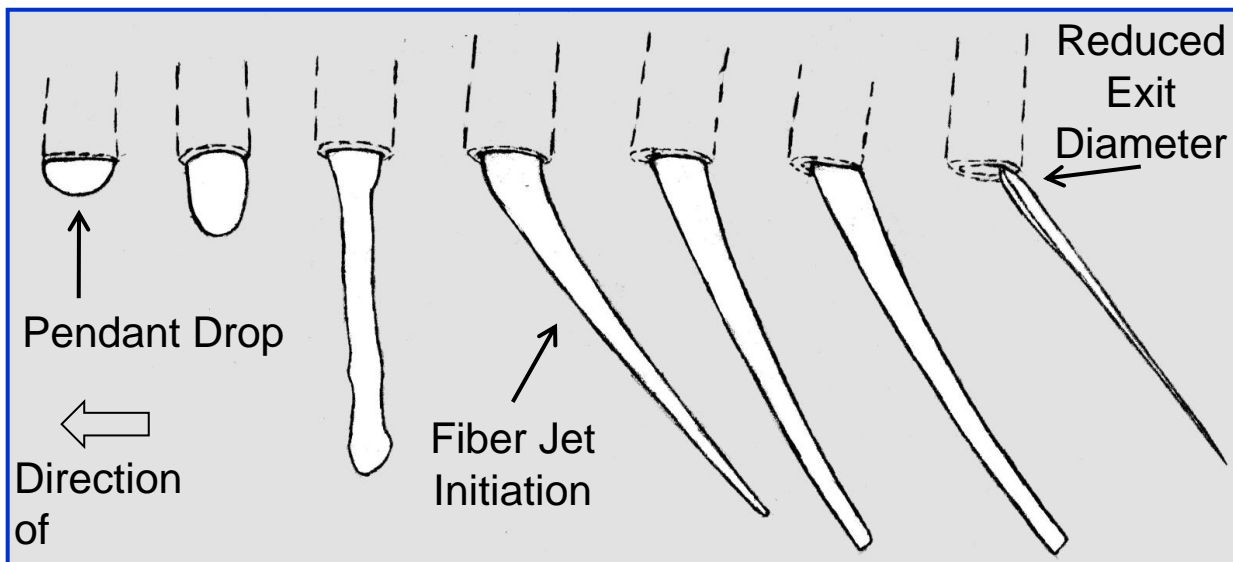
TiO₂ Nanofibers , before (A, C) and after (B, D) calcination.

SEM image showing the mesoporus structure on the surface (A) and TiO₂ crystals in the interior of the nan (B-D).





Evolution of fiber jet at needle orifice for nanofiber production through forcespinning.



High speed capture of fiber jet produced through forcespinning

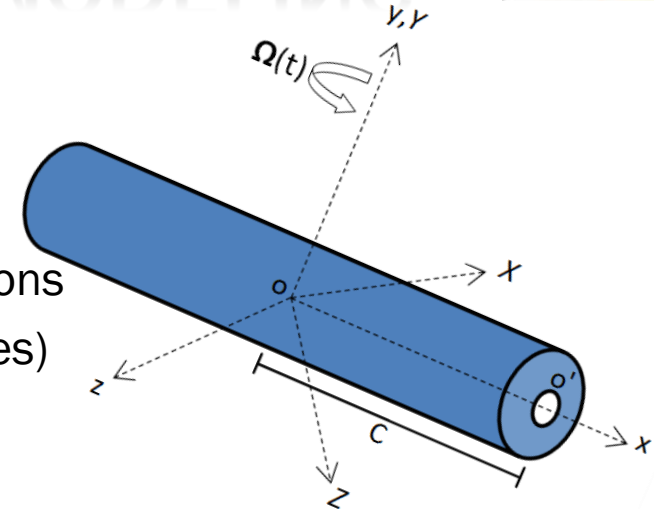


FORCESPINNING™ MODELING



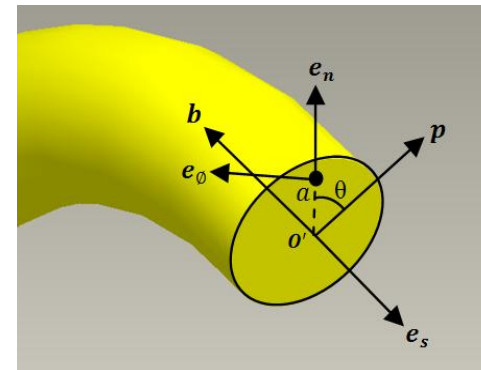
× Components

- + Coordinate systems
- + Derivation of the Governing Equations
- + Determine constraints, initial, and boundary conditions
- + Approximation method (ex. Method of Multiple Scales)
- + Differential Equation Solving Software (ex. Matlab, Mathematica)



× Trajectory and final diameter size of the produced fibers are based on:

- + Angular velocity of spinneret
- + Spinneret geometry
- + Body Forces
- + Collector Diameter
- + Polymer properties
- + Solvent Evaporation Rate (solutions)
- + Temperature (melts)
- + Environment





Nurturing Education, Undergraduate Research
& Opportunities in Nanotechnology Symposium

